

# **WILD HORSES**

**FOUR WHEEL DRIVE!!!**

Phone (209) 400-7200 Fax (209) 943-7923 www.wildhorses4x4.com

## **5.0 Serp Bracket**

**#2032 Date 8/13/09 rev. 0**

### Kit Contents:

2-short spacers  
2-long spacers  
1-bracket

### Hardware

2- 10mm x 1.5 x 25  
2- 10mm x 1.5 x 30  
2- 3/8"x 1 1/4 nc  
2- 3/8"x 1 nc  
4- 3/8" flat washers

**This bracket was designed for use with a 1986-93 Mustang 5.0 motor and our Saginaw/Delphi power steering pump. It might work on other 5.0 serpentine belt motors but as of the writing of this sheet we can only confirm it's compatibility with the Mustang. Also, it's important to note there are various Saginaw pumps with different reservoirs some of which may not be compatible with this bracket.**

### Installation Procedures:

- 1: Remove the stock Mustang pump and bracket. It will come out all in one unit.
2. Bolt the Sag/Del pump to the bracket. You may need the 3/8" or the 10mm hardware. The 3/8" will seem to fit in a 10mm pump but you should notice the difference and choose the correct hardware set.
3. Position the short and long spacers on the pump so that the bracket will contact flat on the pump. Bolt pump to bracket.
4. Install the pulley on the pump. Note the pulley on the Ford pump in most cases will not fit the Sag/Del pump. WH has #2061 serp pulley available if you need one. Install the pulley flat with the end of the pump shaft. In most cases this will line up the pump pulley with the rest of the pulleys on the motor.
5. Install the assembly into the brackets on the motor. Check pulley alignment. You can use a pump pulley remover and installer to move the pulley in and out slightly for the best alignment. Tighten all bolts back down to stock specs.
6. Install belt, pressure and return hoses, add power steering fluid. DO NOT use ATF (automatic trans fluid).

This photo shows the stock 86-93 Mustang bracket. This is the bracket the WH #2032 is replacing.

